

## WHAT IS CLAIMED IS:

1. A heating apparatus for a coating film comprising:

a chamber having an inner space;

5 a heating plate heating a substrate to be processed, said heating plate having a support surface that supports a substrate to be processed with a coating film in said chamber;

10 a partition member arranged in said chamber so as to face the support surface, said partition member partitioning the inner space into first and second spaces and having a plurality of pores allowing the first and second spaces to connect with each other, and the support surface being set in the first space; and

15 an air stream formation mechanism forming an air stream in the second space in order to discharge a substance evaporated from the coating film.

20 2. The apparatus according to claim 1, wherein said partition member is detachable from said heating apparatus.

3. The apparatus according to claim 1, wherein said partition member is formed from a material selected from the group consisting of a porous ceramic and a corrosion-resistant metal.

25 4. The apparatus according to claim 1, wherein said partition member has a pore diameter falling within a range of 2  $\mu\text{m}$  to 100  $\mu\text{m}$ .

5. The apparatus according to claim 1, wherein  
said air stream formation mechanism and at least one of  
conditions selected from the group consisting of a pore  
diameter and porosity of said partition member are so  
adjusted as to discharge the evaporated substance into  
the second space via the plurality of pores of said  
partition member.

6. A heating apparatus for a coating film  
comprising:

10        a chamber having an inner space;  
              a heating plate heating a substrate to be  
processed, said heating plate having a support surface  
that supports a substrate to be processed with a  
coating film in said chamber; and  
15        an absorption plate arranged in said chamber so as  
to face the support surface, said absorption plate  
absorbing substance evaporated from the coating film.

7. The apparatus according to claim 6, wherein  
said adsorption plate is formed from a material  
20        selected from the group consisting of an oxide,  
a nitride, a material with an oxide surface facing  
the substrate to be processed, and a material with a  
nitride surface facing the substrate to be processed.

8. The apparatus according to claim 6, wherein  
25        said adsorption plate comprises a temperature control  
function controlling a temperature of said adsorption  
plate.

9. The apparatus according to claim 8, wherein said temperature control function sets the temperature of said adsorption plate to be higher than a temperature of said substrate to be processed.

5 10. The apparatus according to claim 8, wherein said temperature control function sets the temperature of said adsorption plate to be lower than a temperature of said substrate to be processed.

10 11. The apparatus according to claim 8, wherein said adsorption plate is formed from a material selected from the group consisting of an oxide, a nitride, a material with an oxide surface facing said substrate to be processed, and a material with a nitride surface facing said substrate to be processed.

15 12. The apparatus according to claim 6, wherein said adsorption plate is formed from a metal member, and

20 said apparatus further comprises a voltage generator generating an electric field between said heating plate and said metal member.

13. The apparatus according to claim 12, wherein said metal member receives a voltage lower than said heating plate from said voltage generator, and adsorbs said evaporated substance.

25 14. The apparatus according to claim 12, wherein said metal member receives a voltage higher than said heating plate from said voltage generator, and

suppresses generation of said evaporated substance.

15. A processing apparatus for a resist film comprising:

resist formation means for forming a chemically  
5 amplified resist film on a substrate to be processed;

exposure means for irradiating the chemically  
amplified resist film with an energy radiation to form  
an exposure region having a latent image pattern;

10 rotation correction means for rotating and  
correcting a direction of the substrate to be  
processed;

15 heating processing means for heating the  
chemically amplified resist film while supplying an  
air stream in one direction along the substrate to be  
processed; and

developing means for developing the chemically  
amplified resist film.

16. A processing method for a resist film comprising:

20 forming a photoresist film on a substrate to be  
processed;

heating the substrate to be processed with the  
photoresist film within a chamber having a partition  
member, said partition member partitioning said chamber  
25 into first and second spaces and having a plurality  
of pores allowing said first and second spaces to  
connect with each other, and said substrate to be

processed being set in said first space;

flowing a substance evaporated from said substrate  
to be processed into said second space via said  
plurality of pores and discharging the evaporated  
5 substance from the second space by an air stream during  
said heating;

exposing said resist film by irradiating with an  
energy radiation to form an exposure region having a  
latent image pattern; and

10 developing said resist film by exposing said  
resist film to a developing solution to selectively  
remove part of the photoresist film, and forming  
a desired pattern on said substrate to be processed.

15 17. The method according to claim 16, wherein said  
exposing is performed after said heating.

18. The method according to claim 17, wherein said  
developing is performed after the exposing.

19. The method according to claim 16, wherein said  
exposing is performed before said heating.

20 20. The method according to claim 19, wherein said  
developing is performed after the heating.

21. The method according to claim 16, wherein said  
resist film is a chemically amplified resist.

25 22. The method according to claim 16, wherein said  
energy radiation is selected from the group consisting  
of an ultraviolet ray, a far-ultraviolet ray, a vacuum  
ultraviolet ray, an electron beam, and an X-ray.

23. A processing method for a resist film comprising:

forming a resist film on a substrate to be processed;

5 heating said substrate to be processed within a chamber, said chamber having an adsorption plate so arranged as to face the substrate to be processed;

adsorbing a substance evaporated from said substrate to be processed by the adsorption plate  
10 during said heating;

exposing said resist film by irradiating said resist film with an energy radiation to form an exposure region having a latent image pattern; and

developing said resist film.

15 24. The method according to claim 23, said exposing is performed after said heating.

25. The method according to claim 24, wherein said developing is performed after said exposing.

26. The method according to claim 23, said exposing is performed before said heating.

27. The method according to claim 26, wherein said developing is performed after said heating.

28. The method according to claim 23, wherein a temperature of said adsorption plate is controlled.

25 29. The method according to claim 28, wherein said adsorption plate is controlled to be lower in temperature than said substrate to be processed.

30. The method according to claim 28, wherein said adsorption plate is controlled to be higher in temperature than said substrate to be processed.

5 31. The method according to claim 23, wherein said resist film is a chemically amplified resist.

32. The method according to claim 23, wherein said energy radiation is selected from the group consisting of an ultraviolet ray, a far-ultraviolet ray, a vacuum ultraviolet ray, an electron beam, and an X-ray.

10 33. The method according to claim 23, wherein said adsorption plate is formed from a metal member, and

an electric field is generated between said adsorption plate and said heating plate during heating  
15 in a direction selected from the group consisting of a direction in which said evaporated substance is adsorbed by said adsorption plate, and a direction in which generation of said evaporated substance is suppressed.

20 34. The method according to claim 33, wherein said exposing is performed after said heating.

35. The method according to claim 34, wherein said developing is performed after said exposing.

25 36. The method according to claim 33, wherein said exposing is performed before said heating.

37. The method according to claim 36, wherein said developing is performed after said heating.

38. The method according to claim 33, wherein  
a potential lower than that of said heating plate is  
applied to said adsorption plate to adsorb said  
evaporated substance to a surface of said adsorption  
plate.

5

39. The method according to claim 33, wherein  
a potential higher than that of said heating plate is  
applied to said adsorption plate to suppress generation  
of said evaporated substance from the resist film.

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40. The method according to claim 33, wherein  
a positive potential is applied to said adsorption  
plate after said heating to eliminate said evaporated  
substance adsorbed to a surface of said adsorption  
plate from said adsorption plate.

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41. The method according to claim 33, wherein said  
resist film is a chemically amplified resist.

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42. The method according to claim 33, wherein said  
energy radiation is selected from said group consisting  
of an ultraviolet ray, a far-ultraviolet ray, a vacuum  
ultraviolet ray, an electron beam, and an X-ray.

43. A method of a resist pattern formation  
comprising, in an order named:

forming a chemically amplified resist film on  
a substrate to be processed,

25

exposing said chemically amplified resist film  
by irradiating said chemically amplified resist film  
with an energy radiation to form an exposure region

having a latent image pattern,  
heating said chemically amplified resist film, and  
developing said chemically amplified resist film,  
wherein an energy amount which irradiates said  
5 exposure region is corrected before said heating in  
accordance with a change in effective energy amount  
caused by a change in sum of an amount of a substance  
evaporated from said chemically amplified resist in  
heating and a adsorption amount of said evaporated  
10 substance.

44. A method of a resist pattern formation comprising, in an order named:

15 forming a chemically amplified resist film on  
a substrate to be processed,  
exposing said chemically amplified resist film by  
irradiating said chemically amplified resist film with  
an energy radiation selected from the group consisting  
of an ultraviolet ray, a far-ultraviolet ray, a vacuum  
ultraviolet ray, an electron beam, and an X-ray to form  
20 an exposure region having a latent image pattern,

heating said chemically amplified resist film in  
presence of an air stream, and

25 developing said chemically amplified resist film,  
wherein an energy amount which irradiates said  
exposure region is corrected before heating in  
accordance with a change in effective first energy  
amount caused by a change in sum of an amount of a

substance evaporated from said chemically amplified resist in heating and a adsorption amount of said evaporated substance.

45. The method according to claim 44, wherein said  
5 energy amount is corrected by adjusting an exposure dose in said exposing.

46. The method according to claim 45, wherein said exposure dose is adjusted within said exposure region.

47. The method according to claim 46, wherein said  
10 exposure dose is adjusted based on a ratio of a formed resist pattern.

48. The method according to claim 46, wherein  
said exposure region is formed by reduction-projecting a pattern of a projection exposure substrate  
15 onto said substrate to be processed by a scanning exposure apparatus, and

an irradiation amount condition of said energy radiation is adjusted by a method selected from the group consisting of adjustment of scan speeds of said  
20 projection exposure substrate and said substrate to be processed in said scanning exposure apparatus, and adjustment of an incident energy amount incident on said projection substrate in said scanning exposure apparatus.

25 49. The method according to claim 45, wherein an exposure dose in an uppermost-stream exposure region where no exposure region exists in an upstream in a

direction of said air stream is adjusted to be substantially higher than that in a downstream exposure region other than said uppermost-stream exposure region.

5       50. The method according to claim 44, wherein said energy amount is corrected separately from said exposing by irradiating said exposure region with an energy amount corresponding to said change in first energy amount.

10      51. The method according to claim 50, wherein said irradiating said exposure region with said energy amount corresponding to said change in first energy amount is performed by irradiating said exposure region with one selected from the group consisting of a lamp, 15      a laser, and an electron beam with a photosensitive wavelength of said chemically amplified resist.

20      52. The method according to claim 44, wherein said energy amount is corrected based on correction amounts sequentially calculated from an upstream to downstream of said air stream.

53. The method according to claim 44, further comprising rotating to correct said substrate to be processed between exposure and heating.

25      54. The method according to claim 44, wherein said air stream is supplied in one direction along said substrate to be processed.

55. A method of a resist pattern formation

comprising, in an order named:

forming a chemically amplified resist film on  
a substrate to be processed,

exposing said chemically amplified resist film by

5 irradiating said chemically amplified resist film with  
an energy radiation to form an exposure region having  
a latent image pattern,

heating said chemically amplified resist film, and

developing said chemically amplified resist film,

10 wherein an energy amount supplied to said exposure  
region is corrected in heating in accordance with  
a change in effective energy amount caused by a change  
in sum of an amount of a substance evaporated from said  
chemically amplified resist and a adsorption amount of  
15 said evaporated substance in heating.

56. A method of a resist pattern formation  
comprising, in an order named:

forming a chemically amplified resist film on  
a substrate to be processed,

20 exposing said chemically amplified resist film by  
irradiating said chemically amplified resist film with  
an energy radiation selected from the group consisting  
of an ultraviolet ray, a far-ultraviolet ray, a vacuum  
ultraviolet ray, an electron beam, and an X-ray to form  
25 an exposure region having a latent image pattern,

heating said chemically amplified resist film in  
presence of an air stream, and

developing said chemically amplified resist film,  
wherein an energy amount supplied to said exposure  
region is corrected in heating in accordance with  
a change in effective first energy amount caused by  
5 a change in sum of an amount of a substance evaporated  
from said chemically amplified resist and a absorption  
amount of said evaporated substance in heating.

57. The method according to claim 56, wherein said  
energy amount is corrected by a heat amount in heating.

10 58. The method according to claim 56, wherein said  
energy amount supplied to said exposure region is so  
corrected as to set an uppermost-stream exposure region  
where no exposure region exists upstream in a direction  
of said air stream to be substantially higher in energy  
15 than a downstream exposure region other than said  
uppermost-stream exposure region.

59. The method according to claim 56, wherein  
said air stream is supplied in one direction along said  
substrate to be processed.

20 60. The method according to claim 56, wherein said  
energy amount is corrected based on correction amounts  
sequentially calculated from an upstream to downstream  
of said air stream.

25 61. The method according to claim 56, further  
comprising rotating to correct said substrate to be  
processed between exposure and heating.

62. A resist pattern formation method comprising,

in an order named:

forming a chemically amplified resist film on a substrate to be processed,

exposing said chemically amplified resist film with an energy radiation,

heating said chemically amplified resist film under an air stream,

supplying developer by supply nozzle to said chemically amplified resist film and forming a desired resist pattern,

wherein a developing speed of said resist pattern is adjusted within said substrate so as to compensate for an effective energy amount change caused by evaporation of substance from said chemically amplified resist film in heating and adsorption of said substance evaporated from chemically amplified resist film in heating.

63. The method according to claim 62, wherein said developing speed is adjusted by controlling a supply condition of said developer from said supply nozzle in uppermost-stream exposure region where no exposure region exists upstream in said air stream in heating and a supply condition of said developer from said supply nozzle in other downstream exposure region.

64. The method according to claim 63, wherein said chemically amplified resist is positive, said developing speed is adjusted by controlling a said

supply condition in said uppermost-stream exposure region and a said supply condition in said downstream exposure region so as to promote developing in said uppermost-stream exposure region or to suppress 5 developing in said downstream exposure region.

65. The method according to claim 63, wherein said chemically amplified resist is negative, said developing speed is adjusted by controlling a said supply condition in said uppermost-stream exposure 10 region and a said supply condition in said downstream exposure region so as to suppress developing in said uppermost-stream exposure region or to promote developing in said downstream exposure region.

66. The method according to claim 63, wherein 15 adjustment of said developing speed comprises obtaining a relationship between said supply condition and said pattern size in said uppermost-stream exposure region and a relationship between said supply condition and said pattern size in said downstream exposure region, and 20 supplying said developer under said determined supply condition.

67. The method according to claim 63, wherein a method of supplying said developer comprises 25 scanning a linear supply nozzle from one end to the other end of said substrate to be processed while supplying developer from said nozzle, and

5 forming a liquid film, and  
said supply condition is based on a value selected  
from the group consisting a scan speed, supply amount  
of said developer, and a distance between said nozzle  
and substrate to be processed.

10 68. The method according to claim 63, wherein  
said air stream direction is selected from the  
group consisting of a direction from a center to  
peripheral portion of said substrate to be processed,  
and a direction from said peripheral portion to center,

15 said method of supplying said developer comprises  
setting a linear supply nozzle to said center of said  
substrate to be processed, and rotating said substrate  
to be processed while supplying developer from said  
nozzle and forming a liquid film

and said supply condition is based on supply  
amount distribution along said linear supply nozzle.

20 69. The method according to claim 62, wherein said  
developing speed is adjusted by controlling a developer  
temperature in uppermost-stream exposure region where  
no exposure region exists upstream in said air stream  
in heating and a developer temperature in other  
downstream exposure region.

25 70. The method according to claim 69, wherein said  
chemically amplified resist is positive, said  
developing speed is adjusted by controlling a said  
developer temperature in said uppermost-stream exposure

region and a said developer temperature in said downstream exposure region so as to promote developing in said uppermost-stream exposure region or to suppress developing in said downstream exposure region.

5       71. The method according to claim 69, wherein said chemically amplified resist is negative, said developing speed is adjusted by controlling a said developer temperature in said uppermost-stream exposure region and a said developer temperature in said downstream exposure region so as to suppress developing in said uppermost-stream exposure region or to promote developing in said downstream exposure region.

10      10     71. The method according to claim 69, wherein said chemically amplified resist is negative, said developing speed is adjusted by controlling a said developer temperature in said uppermost-stream exposure region and a said developer temperature in said downstream exposure region so as to suppress developing in said uppermost-stream exposure region or to promote developing in said downstream exposure region.

15      72. The method according to claim 69, wherein adjustment of said developing speed comprises obtaining a relationship between said developer temperature and said pattern size in said uppermost-stream exposure region and a relationship between said developer temperature and said pattern size in said downstream exposure region, and

20      72. The method according to claim 69, wherein adjustment of said developing speed comprises obtaining a relationship between said developer temperature and said pattern size in said uppermost-stream exposure region and a relationship between said developer temperature and said pattern size in said downstream exposure region, and

20      controlling said developer to said determined developer temperature.

73. The method according to claim 69, wherein said developer temperature is controlled by using heat source selected from the group consisting of a hot plate and a lamp heater from a lower surface of said substrate to be processed.

74. The method according to claim 69, wherein said

developer temperature is controlled by using a lamp heater from an upper surface of said substrate to be processed.

75. The method according to claim 62, wherein said developing speed is adjusted by controlling a developer concentration in uppermost-stream exposure region where no exposure region exists upstream in said air stream in heating and a developer concentration in other downstream exposure region.

76. The method according to claim 75, wherein said chemically amplified resist is positive, said developing speed is adjusted by controlling a said developer concentration in said uppermost-stream exposure region and a said developer concentration in said downstream exposure region so as to promote developing in said uppermost-stream exposure region or to suppress developing in said downstream exposure region.

77. The method according to claim 75, wherein said chemically amplified resist is negative, said developing speed is adjusted by controlling a said developer concentration in said uppermost-stream exposure region and a said developer concentration in said downstream exposure region so as to suppress developing in said uppermost-stream exposure region or to promote developing in said downstream exposure region.

78. The method according to claim 75, wherein  
adjustment of said developing speed comprises  
obtaining a relationship between said developer  
concentration and said pattern size in said uppermost-  
5 stream exposure region and a relationship between said  
developer concentration and said pattern size in said  
downstream exposure region, and  
controlling said developer to said determined  
developer concentration.

10 79. The method according to claim 75, wherein said  
developer concentration is controlled by spraying an  
air flow to a developer surface from an upper surface  
of said substrate to be processed.

15 80. The method according to claim 75, wherein said  
adjustment of developer concentration comprises  
forming a developer film on said substrate to be  
processed into a thin film, and spraying an air flow to  
a developer surface.

20 81. The method according to claim 62, wherein said  
air stream direction is selected from the group  
consisting of a direction from a center to peripheral  
portion of said substrate to be processed, and a  
direction from said peripheral portion to center, said  
adjustment of said developing speed comprises, before  
25 said developer is supplied,

supplying a liquid to a resist film surface and  
controlling a surface hydrophilicity of

uppermost-stream exposure region where no exposure region exists upstream in said air stream in heating and a surface hydrophilicity in other downstream exposure region.

5        82. The method according to claim 81, wherein said liquid is water.

83. The method according to claim 81, wherein said liquid is oxidizing liquid.

10        84. The method according to claim 83, wherein said oxidizing liquid is a dissolved gas water selected from the group consisting of an ozonated water, dissolved oxygen water, dissolved carbon monoxide water, and dissolved hydrogen peroxide water.

15        85. The method according to claim 83, wherein said oxidizing liquid is an ozonated water of not more than 5 ppm.